California Environmental Protection Agency Air Resources Board

DEUTZ AG

EXECUTIVE ORDER U-R-013-0535 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-14-012;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)			
2017	HDZXL07.8046	7.755	Diesel	8000			
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION				
Coole	Rail Direct Injection, Turb r, Electronic Control Mod culation, Continuous Trap Catalyst, Selective Cata	ule, Exhaust Gas Oxidizer, Diesel	Excavator, Grader, Crawler and Other Industrial Equipment				

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION		EXHAUST (g/kw-hr)					OPACITY (%)		
POWER CLASS	STANDARD CATEGORY		NMHC	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Tier 4 Final	STD	0.19	0.40	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.002	0.33		0.3	0.02			

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

23 ml

day of March 2017.

Annette Hebert, Chief

Emissions Compliance, Automotive Regulations and Science Division

Deutz AG Nonroad Cl

HDZXL07.8046

HDZXL07.8046

HDZXL07.8046

HDZXL07.8046

CFVI180B

CFVI165

CFVI176A

CFVI180S

D8J

D8J

SD80F

SD80F

241.3@2100

221.2@2100

236@2100

241.3@2100

Engine Model Summary Template

5.Fuel Rate:

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110

118

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EO# U-R-013-0535 Date: 3/1/2017

DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U

DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U

DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U

DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U

4.Fuel Rate: (lbs/hr) @ peak 7.Fuel Rate: mm/stroke @ peak HP 8. Fuel Rate: 6.Torque @ RPM mm/stroke@pe 3.BHP@RPM ΗP (for diesels (lbs/hr)@peak 9. Emission Control 1.Engine Code 2. Engine Model ak torque **Engine Family** Device Per SAE J1930 (SAE Gross) (for diesel only) (SEA Gross) torque only) HDZXL07.8046 CFVI160 D8J 214.5@1800 124 74.4 1110@1350 157 70.6 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI210 D8J 281.5@1800 160 96.0 1360@1350 192 86.4 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI180 D8J 241.3@1800 136 81.6 1238@1350 173 77.8 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI180A D8J 241.3@1800 136 81.6 1238@1350 173 77.8 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI175 D8J 133 79.8 172 86.0 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U 234.6@1800 1230@1500 HDZXL07.8046 CFVI175A D8J 234.6@1800 133 79.8 1230@1500 172 86.0 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U D8J HDZXL07.8046 CFVI200 268.1@2000 140 93.3 1273@1500 180 90.0 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI187 D8J 250.7@2100 127 88.9 1096@1500 155 77.5 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U HDZXL07.8046 CFVI209 D8J 140 98.0 174 87.0 280.2@2100 1236@1500 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U CFVI176 D8J 118 82.6 178 86.0 HDZXL07.8046 236@2100 1250@1450 DDI,TC,CAC,ECM,EGR,DOC,CTOX,SCR-U

85.4

77.0

82.6

85.4

1330@1450

1076@1500

1250@1450

1330@1450

187

167

178

187

90.4

83.5

0.68

90.4